

#### **BC-HD69-14U**





## **Single 6x9" Speaker Bag Lids** Install time 30-45 minutes (Approximately)

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What's in the box..... Prefix 

# Left and Right bag lids [Painted vivid Black]

- (2) weather seals
- (4) strap brackets
- Left and Right lid straps
- Left and Right 6x9 speaker mounts
- (8) Mounting fasteners



Hand tools	Recommended Accessories
T15 and T20 Torx® bit #2 Phillips® screw driver Razor blade (Metra PN: <u>114-58</u> )	<ul> <li><u>BC-9723</u> Saddle Bag Speaker Harness</li> <li>Degreaser (Metra PN: <u>IBTW</u>)</li> <li>Adhesion promoter (Metra PN: <u>3M06396</u>)</li> <li>Protective Water-resistant bag covers (Metra PN: <u>BC-SBCVR</u>)</li> </ul>

### Removing factory hard bags and lids

1. Unlatch bag lid by locating handle at front inner corner. Lifting up on will unlock the bag lid allowing you to pull the lid open (away from the bike), exposing the bag retention quick connects.

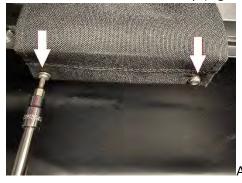


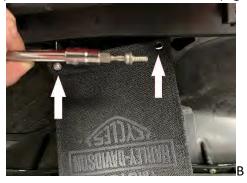
2. Locate quick disconnects on inner of the bag, and rotate counter-clockwise to twist out disconnecting bag from the bike.





3. Remove bag, and place it on a flat surface. We recommend using a cloth to protect the painted surfaces. Using a T15 wrench, remove the 2 fasteners on the lid strap (Figure A) and the two fasteners from the lid (Figure B).





4. In the bag lid, there are two more T15 fasteners, that need to be removed.



5. Using the razor blade, cut away 2-sided mounting tape away from the lid mount.





6. Using a T20 bit, remove the two fasteners on the top of the lid.



7. Remove the two T15 fasteners for lock (Figure A), and three remaining T15 fasteners (Figure B) on the hinge (Figure C) to the mounting plate (Figure D).









8. Remove the four T15 fasteners (White arrows, figure A) on the inside of the factory bag lid. Remove the latch handle fastener (Red arrow, figure A) using T20 wrench. From the hinge side (figure B) pull out the locking mechanism.





Repeat for the other bag lid.

### **Installing Saddle Tramps 6x9 Bag Lid**

1. Install the speaker grille into the bag lid, using provided slots. Using the back of a screw driver, flatten the metal tabs into the lid.







2. Place bag lid on flat surface, covered to protect the Vivid Black painted surface. Working from the inside (Locking latch) to the inside, reinsert the locking mechanism. Insert the latch, and reinstall (4) fasteners into lid and (1) into latch.





3. Install bag lid strap using (2) T1 coarse threaded fasteners from the original limiting strap, to the locking mechanism.



4. Speaker mounting adapters have a LEFT and RIGHT, select the correct adapter and mount to the lid using the (3) Philips fasteners provided. Reusing one factory Torx fastener to the locking mechanism.





5. Using Automotive degreaser or alcohol wipe down the channel the weather stripping will adhere, allow time to dry. Leave about 6 inches unattached at the hinge area, and route weather stripping in the channel. It might be helpful to use a nylon tool, to help push the stripping into the channel.







1. Install the factory hinge using the locating pin, secure with factory coarse thread fasteners.



2. Install factory mounting plate, and key lock using T15 machine screws. Then secure remainder of the weather stripping to the hinge plate.





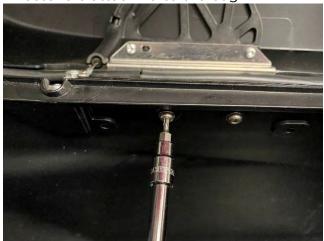


3. Using the hardware supplied with your speakers, mount the speaker to the mounting plate.





4. Position the hinge that attaches to the OEM bag up, and lean the bag to the hinge. Using (2) Torx fasteners attach lid to the bag.





5. Attach the limiting strap to the outer holes, reusing the factory fasteners.



6. Reinstall bag on Motorcycle using the factory quick disconnects.





### Repeat for the other bag lid.

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